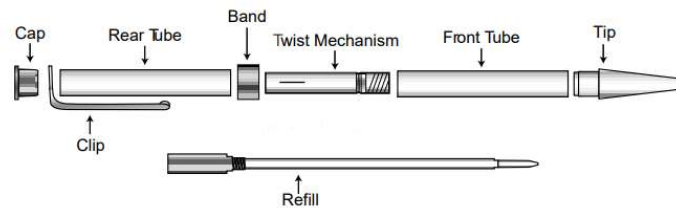




Slimline & Fancy Slimline Pen Kit Fitting / Assembly Guide

You will need: 7mm drill bit PKR HSS 7.0), set of 3 slimline bushings (code PKR SPB3), 6.2mm (standard) pen mandrel.



1] Drill your blanks using the recommended drill size above, roughen the brass tubes with a little abrasive paper and glue each tube into the respective blank using your preferred glue, the tubes are the same and can be interchanged

2] Once dry trim off any excess blank using your chosen method (sanding / pen barrel trimmer) ensuring each end is completely flat and perpendicular to the tube

3] Mount the blanks onto the mandrel with a bushing at each end and one in the centre – turn to bushing diameter (8.4mm) and finish as required

ASSEMBLY

4] Using your preferred method (press/vice/lathe etc) press the nib section into the front tube until it fits flush with the blank.

5] Insert the mechanism, brass part first into the other end of the front tube, there is a guide ring on the steel part to indicate roughly the distance to set. Push the refill through the mechanism and screw into place. Check the twist mechanism extends the refill out the correct distance and adjust the mechanism depth until correct. NB: do not press the parts in with the refill fitted, do not push the mechanism too far, it will not move back out easily.

6] Once the refill is fitted push the centre band over the refill and mechanism until it is flush with the front blank – it should spin freely.

7] Place the pocket clip over the end cap push fit the 2 parts onto the rear blank/tube until a good fit is achieved. Once pressed together the rear section can be pushed by hand over the mechanism up to meet the centre band.

8] To replace the refill, pull off the rear section, unscrew the refill and replace with a new one and then push on the rear section again

Your pen is now complete and ready to use.